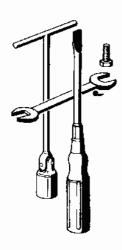
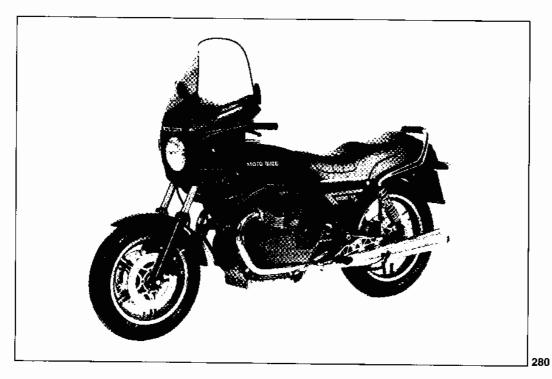


WORKSHOP MANUAL



COD. 28920141

Additions to the Workshop manual for the models V 1000 G5 and 1000 SP - Code 17 92 01 61



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MAIN SPECIFICATIONS

ENGINE 4-stroke, twin cylinders

 cylinder configuration 90° "Vee" twin bore 88 mm stroke 78 mm total capacity 948.8 cc compréssion ratio 1:9.2

7.7 kgm at 5200 r.p.m. 67 HP at 6700 r.p.m. max. torque max.powerrating

12 HP fiscal rating

VALVE TIMING O.H.C. with rods and rocker arms

FUEL FEEDING no. 2 Dell'Orto carbs. VHBT 30 CD (R.H.) VHBT 30 CS (L.H.) type.

LUBRICATION forced lubrication system with gear pump - wirenet and cartridge

filters installed in the sump - standard lubricating pressure 3.8 \pm 4.2 Kg/cmq (controlled by a special valve installed on the sump) electric transmitter for insufficient pressure indication on the

crankcase

ALTERNATOR/GENERATOR installed on the front side of crankshaft (14V-20A)

IGNITION by ignition distributor with double breaker and automatic advance

by centrifugal masses

 ignition data first advance (fixed) 2°±1°

total advance (fixed + automatic) 0.37 ÷ 0.43 mm 33°±1°

 breaker points gap ignition spark plugs BOSCH W7 DC BOSCH W7 D

LODGEHLNY CHAMPION N9 Y

 spark plug electrodes gap 0.6 mm

- ignition coils no. 2 installed on the frame above the engine

STARTING electric by start motor (12V - 0.7KW) equipped with electromagne-

tic control coupling

crown gear fixed to the engine flywheel

START push button placed right side on the handlebar

TRANSMISSION

CLUTCH dry type with two driven discs

positionned on the engine flywheel controlled by lever on the left side of handlebar

PRIMARY TRANSMISSION by gears, ratio 1.235:1 ($\emptyset = 17/21$)

GEARBOX five speed constant-mesh gearbox, front coupling. Built-in flexible

coupling;

control by pedal placed on the L.H. side of vehicle

gearbox ratios:

1st (Z = 14/28)1 : 1.388 (Z = 18/25) 1 : 1.047 (Z = 21/22) 1 : 0.869 (Z = 23/20) 1 : 0.750 (Z = 28/21) 2nd 3rd 4th 5th

SECONDARY TRANSMISSION by shaft with universal joint and gears 1 : 4.714 (Z = 7/33) ratio final drive ratio (engine-to-wheel) 11.643 1st speed 1 1 : 8.080 2nd speed 1 3rd speed 1 : 6.95 4th speed 1 : 5.059 1:4.366 5th speed 1 **FRAME** decomposable double cradle with tubular structure SUSPENSIONS telescopic fork "Moto Guzzi patent" with hydraulic shock-absorfront swinging fork with adjustable springs concentric to the hydrautic — rear shock-absorbers

WHEELS in light alloy with rims 16×MT 2,15 H2 18×MT 3,00 H2 front — rear

TYRES

110/90 H 16" or V 16" front 120/90 H 18" or V 18" rear

BRAKES front

— rear

disc with fixed caliper and twin braking cylinder - manually controlled by handlever placed R.H. on the handlebar - hydraulic

transmission independent from the rear brake:

Ø disc 270 mm

Ø braking cylinder 38 mm Ø pump 12.7 mm

disc with fixed caliper and twing braking cylinder - pedal con-

trol placed on the R.H. centre of the vehicle: Ø disc 270 mm

Ø braking cylinder 38 mm Ø pump 15.875 mm

The rear brake is connected by hydraulic transmission to the L.H. front brake having in its components the same dimensions

as the R.H. front brake, hand controlled.

DIMENSIONS AND WEIGHTS

pitch (laden)max. length 1.505 m 2.170 m $0.765 \, \text{m}$ — max. width 1.440 m max.height dry weight 220 Kg.

PERFORMANCES

200 Km/h with driver only max.speed

 fuel consumption 5.8 L/100 Km

REFUELINGS

231, Super petrol (97 NO-RM/min) - fueltank

(3l. reserve)

31. of «Agip SINT 2000 SAE 10 W/50» oil èngine sump gearbox

31. of «Agip SIN I 2000 SAE 10 W/50» oil
0.750 I. of «AGIP Rotra MP SAE 80 W/90» oil
0.250 I. of which: 0.230 I. of «Agip Rotra MP SAE 80 W/90» oil
and 0.20 I. of «Agip Rocol ASO/R» or Molikote «A» type oil
0.100 I. of «Agip F.1 ATF Dexron» fluid
«Agip F.1 Brake Fluid - SAE J 1703» fluid transmission (bevel gears lubrication)

telescopic fork (each leg) front and rear brakes

5 CHECKING DEVICES AND CONTROLS

Light control switches - horn push-button and direction indicators (fig. 281)

Installed on the L.H. side of handlebar.

«A» switch

«PARK» position
«ON» position
«OFF» position
lights off.

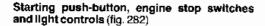
«B» switch

Position R.H. indicator control.

Position L.H. indicator control.

«C» push-button

horn control.



Installed on the R.H. side of handlebar.

With "A" mark on the key in line with "C" mark (see fig. 12) the vehicle is ready for starting. To start the engine act as follows:

- ascertain that «B» switch is in the central position;
- strongly pull the clutch lever;
- when engine is cold, bring the «starter» lever on «A» starting position;
- push «A» starting push-button.

To stop engine act on the ignition switch situated on the dashboard.

To stop engine in emergency cases, you have to:

move «B» switch upwards or downwards.

Once engine is stopped, rotate key of switch in fig. 12 anticlockwise until the «Off» mark is in line with

"C" mark and extract key for the switch. "E" switch

With "A" switch (fig. 281) on «ON» position:

«LO» position
«HI» position
«Flash» position
flashing light.

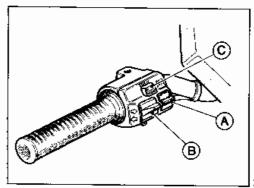
Saddle lifting device (fig. 283)

To lift the saddle, of movable type, insert the key in «A» lock; at the same push on the saddle and rotate key anticlockwise.

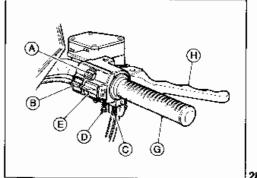
To lock, lower the saddle and pushing on it, strongly insert key and rotate it clockwise.

Then extract the key.

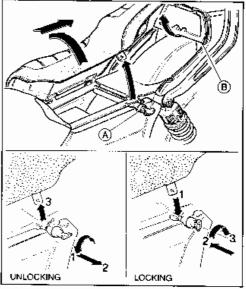
The tool kit is accessible, removing the "B" cover.

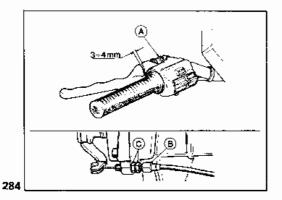


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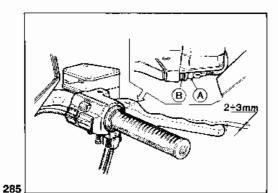


6 MAINTENANCES AND ADJUSTMENTS

Clutch lever adjustment (fig. 284)

To adjust play between lever and handlebar connection, if higher or lower than 3 \pm 4 mm., act as follows: have the rubber diaphragm puller back and actuate "A" setscrew up to the prescribed figures.

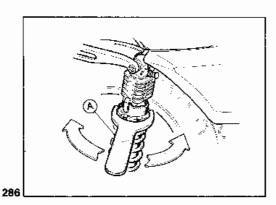
Adjustment may be arranged also on «B» wirestretcher, after having loosened «C» counternuts placed R.H. on the gearbox.



R.H. front brake lever adjustment (fig. 285)

A certain play is foreseen between master cylinder float and control lever end.

It is possible to adjust this play, changing the «B» washers quantity (placed on the STOP «A» switch positioned under the master cylinder transparent body).



Rear dampers adjustment (PAIOLI type) (fig. 286)

Rear suspension springs can be adjusted in five different positions, using special wrench "A». Charge and operating pressure of these rear suspensions is as follows:

 $3 \div 5 \text{ Kg/cm}^2$.

If you ascertain that the damping effect of these suspensions is not regular, you have to address yourself to an authorized workshop of our Dealers.

Remind that a good stability of the motorcycle is assured also by a correct adjustment of the two dampers, to be on the same position.

Rear dampers adjustment (KONI) (figg. 287-288)

Charge of the rear suspension springs can be adjusted in three different positions, using special wrench «A» as shown in fig. 287.

Moreover it is possible to adjust the damping effect

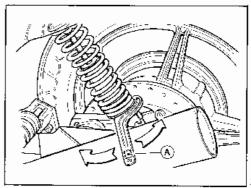
Moreover it is possible to adjust the damping effect of rear suspensions acting on «A» discs (fig. 288). According to the specific needs and the bike load, there are four adjusting positions:

- 1 position very soft for a light load;
- 2 position for bike use as solo or pilot plus pillion on good roads (for instance: highways);
- 3 position for sport use as solo or pilot plus pillion with luggage;
- 4 position very stiff, for use as pilot plus pillion and heavy luggage.

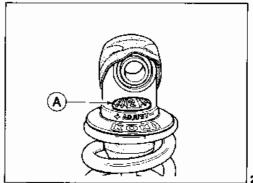
After some time of use and long journeys, to compensate the natural loss of damping effect, an higher adjustment of rear suspension could be necessary.

cessary.
If you ascertain that damping effect of shock-absorbers is not correct or regular, have them checked at an authorized workshop of our dealers.

N.B. - For a good stability of motorcycle it is always advisable to ascertain that both shock-absorbers are adjusted on the same position, for what concerns the setting disc and the spring charge as well.



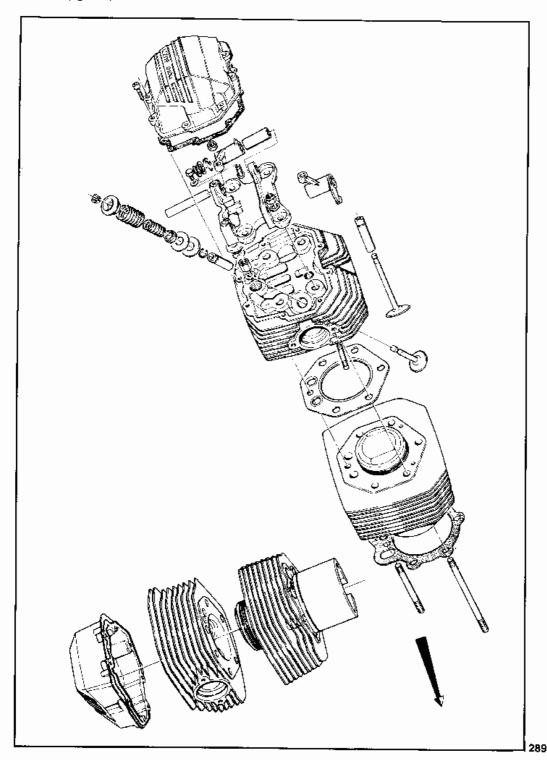
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MAINTENANCE AND LUBRICATION OPERATIONS

| OPERATIONS DISTANCES | 1500 km | 3000 km | 6000 кт | 9000 km | 12.000 km | 15.000 km | 18.003 Km | 21.000 km | 24.000 кт | 27.000 km | 30.000 km |
|-------------------------------------|---------------------|------------|---------|---------|-----------|-----------|-----------|-----------|-----------|-----------|--------------|
| Engine oil | æ | æ | œ | tr. | Œ | œ | Е | Œ | E | Æ | ۳. |
| Cartridge oil filter | Œ | | | | | 8 | | - | | | ₁ |
| Whenetoilfilter | ٥ | | | | | 5 | | | | | U |
| Aircleaner | | | ပ | æ | İ | v | Œ | | | œ | |
| Ignition timing | * | 4 | 4 | A | ٧ | ¥ | 4 | ⋖ | ₹ | ₹ | 4 |
| Spark plugs | - • c | * | ⋖ | æ | < 4 | 4 | æ | ∢ | 4 | Œ | ∢ |
| Valve clearance | ⋖ | ∢ | * | ∢ | * | 4 | 4 | Ą | ∢ | ∢: | 4 |
| Carburettors | 4 | ⋖ | ď | ¥ | 4 | ¥ | ₩ . | 4 | ₹ . | ∢ | * |
| Nuts and botts tightening | ⋖ | | | | | ¥ | | | | | * |
| Fuel tank, filters, pipes | | | | ນ | | İ | υ | | | ပ | |
| Gearbox oil | ∢ | • | ⋖ | Œ | * | ٧ | œ | ∢ . | ∢ | DK. | ∢ |
| Reartransmission oll | 4 | . « | * | = | ∢ | ₩. | Œ | ¥ | ¥ | E | 4 |
| Steering column and wheels bearings | | | | | | | | ∢ | | | į |
| Front fork oil | | | | | | | | æ | | · | |
| Generator and start motor | | | | | | | | ¥ | | , | |
| Braking system fluid | ⋖ | 4 | 4 | ¥ | A | н | 4 | ∢ | 4 | 4 | # |
| Brake pads | -4 | * | ∢ | 4 | ¥ | ٧ | 4 | 4 | 4 | 4 | ∢ |

A – Maintenarce - Check-Adjustmant-Eventual replacement : C – Clouving : R – Replacement. Three by three Inspect bathery electrolyte haveland lubricate the control joints and hoses, every 500 km, check the angine all level. In all cases nenew oil at least once per yest.



CYLINDERS

Cylinders range (mm)

| A size | B size | C size |
|-----------------|-----------------|-----------------|
| 88.000 ÷ 88.006 | 88.006 ÷ 88.012 | 88.012 ÷ 88.018 |

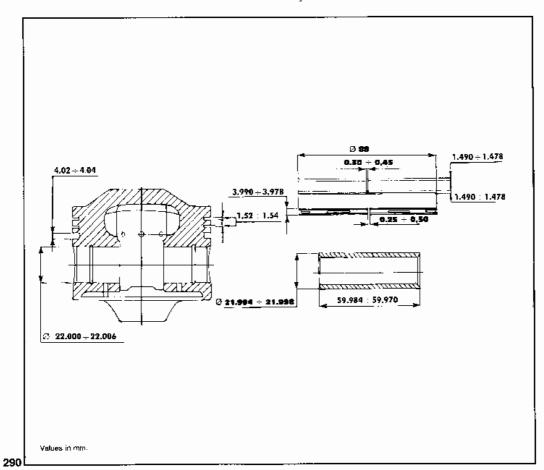
PISTONS

Pistons range (mm)

| A size | B size | C size |
|-----------------|-----------------|-----------------|
| 87.968 ÷ 87.974 | 87.974 ÷ 87.980 | 87.980 ± 87.986 |

In an engine pistons have to be balanced; only a difference of 1.5 gr. in weight is admissible.

When installing a piston pay attention to the size mark engraved on piston and that "SCA» wording (exhaust) is directed towards the exhaust hole of cylinder.



CRANKSHAFT BALANCE CHECKING

To statically balance the crankshaft it is necessary

to apply to the crankpin a load of 1.649 \pm 1.651 Kg.

15 FUEL FEEDING

Carburettors (fig. 291)

No. 2 Dell'Ort «VHBT 30 CD» (R.H.) and «VHBT 30 CS» (L.H.) carbs.

Carburettors controls:

- throttle handgrip on right side of handlebar
- starting devices control lever for cold engine «starter» positionned on L.H. head cover:
- «A» starting position with cold engine. «B» running position.

Setting data

Ø 30 mm Atomizer Throttie valve 40 Spray nozzle Main jet 265 125 ldle jet 50 Starting jet 80

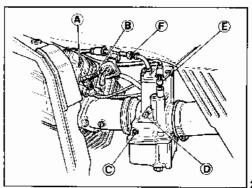
V9 (2nd notch) Needle jet

Float 10 gr Idle mixture setscrew: 1 1/2 turn.

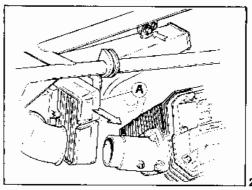
AIR CLEANER REPLACEMENT (figg. 292-293)

Every 6000 Km. check the state of filtering unit and eventually clean it with compressed air; every 9000 Km. replacement is prescribed.
For replacement of air cleaner it is necessary to lift

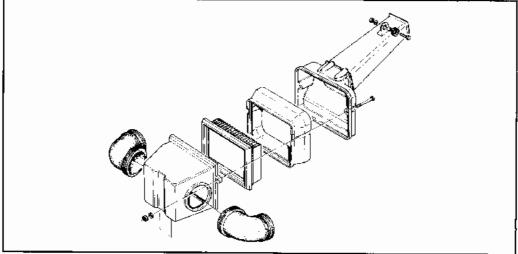
saddle, to remove fuel tank and side covers. Then remove R.H. carburettor and slacken the screw fastening the air intake to the frame; extract by the right side «A» box with the air cleaner after removal of the two side screws.

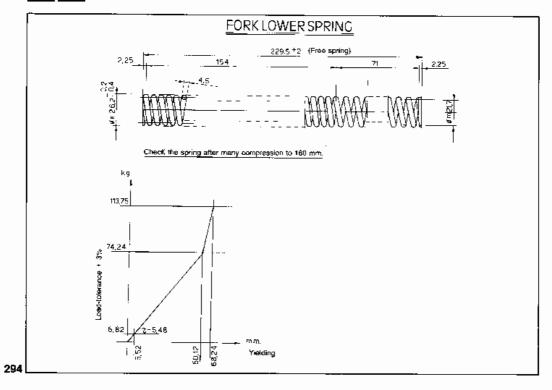


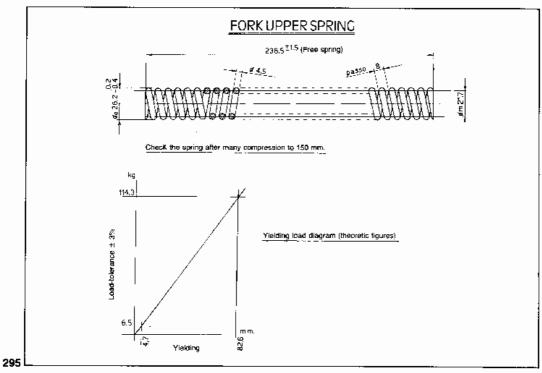
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292







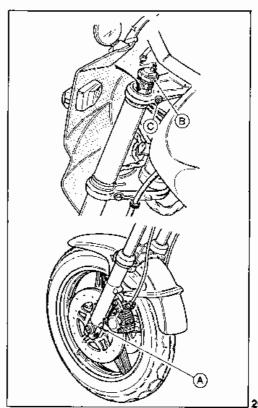
FRONT FORK LEGS LUBRICATION (fig. 296)

For fluid renewal inside the front fork legs, act as follows:

- with the vehicle on the central stand, loosen «C» side screw fastening the steering head to the fork leg; disconnect the balance pipe and at the same time unscrew the «B» upper hex. head cap; then remove «A» draining plug;
- slightly press dewnwards the front sie of motorcycle, you will obtain «B» cap coming out (this one being in one piece with the damper body).
- one being in one piece with the damper body).

 In reinstall "A" plug and fill up with the prescribed quantity of fluid (100 cc. "Agip F.1 ATF Dexron" through the space between the inner diameter of fork leg and damper body:
- ter of fork leg and damper body;

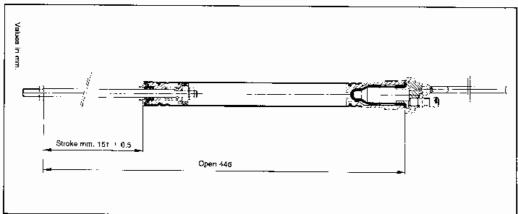
 reinstall «B» cap after having lifted the front side of the bike, and lock the side screw again. Repeat the same operations for the other side too.
- connect the balance pipe again and reset the dampers pressure in compliance with the prescribed figures.

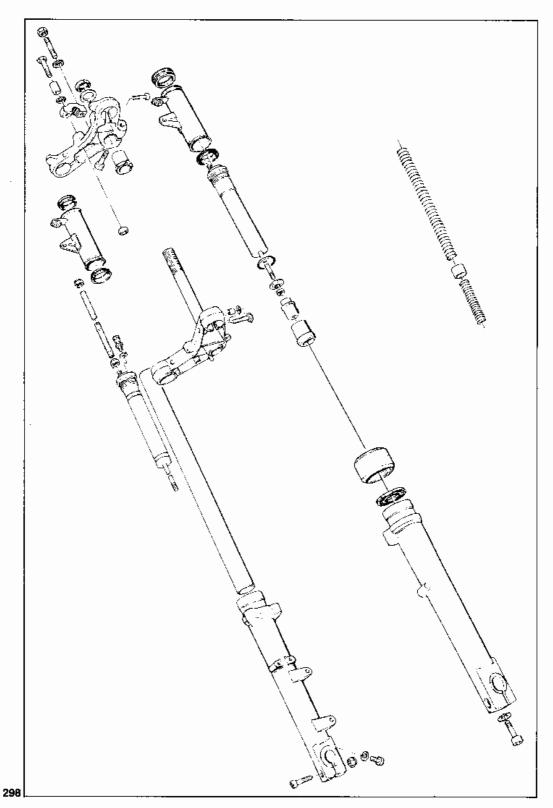


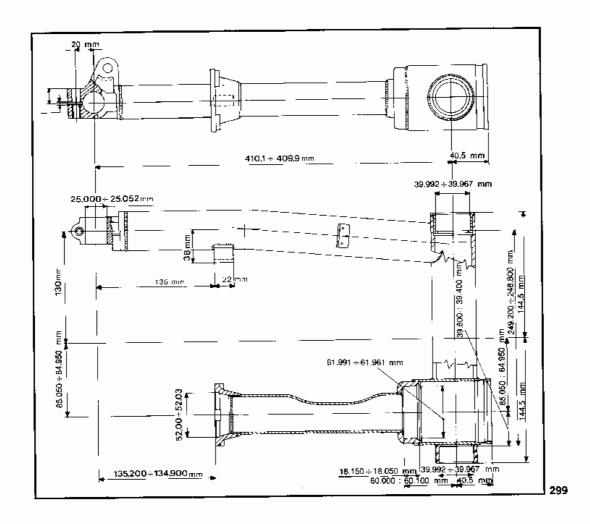
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OIL-PNEUMATIC SUSPENSIONS

The operation and charge pressure of front suspensions is as follows: $1.5 \div 2.5 \, \text{Kg/cm}^2$. For pressure checking, the use of a special pressure-gauge is advisable.

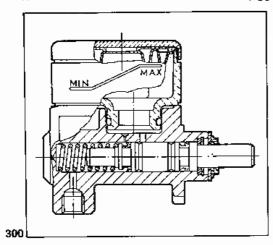


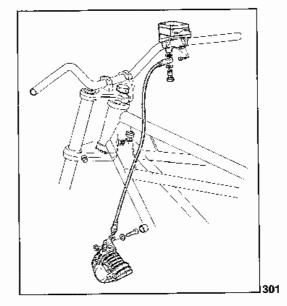




23 WHEELS

R.H. FRONT BRAKE CONTROL PUMP (figg. 300-301)



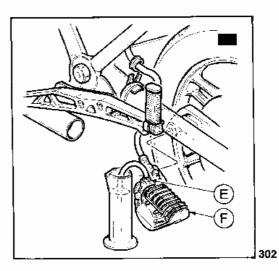


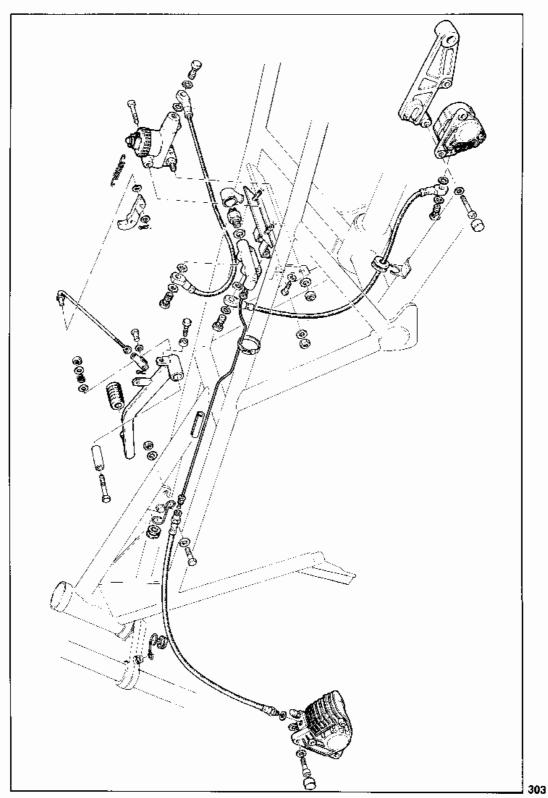
AIR-BUBBLE BLEEDING FROM BRAKE SYSTEMS

Rear brake and front L.H. brake system (fig. 302)

It is valid what prescribed on the workshop manual covering 1000 SP and 1000 G5 models, except for what follows:

- 1. If the case, fill up the pump feeding tank;
- Arrange bleeding acting on «F» caliper, after having removed same from the supporting flange and placed in such a positions that «E» bleeding plug is directed upwards (fig. 302).





25 ELECTRIC SYSTEM SCHEME

Electric system scheme legend:

- Head light
- High and low beam bulb 45/40 W
- Parking light bulb 4W
- 4-ways connector (Molex)
- 5 15-ways connector (Molex)
 6 9-ways connector (Molex)
 7 9-ways connector (Molex)

- 3-pos. ignition switch
- Voltmeter (3 W bulb) Speedometer (3 W bulb)
- 10
- Rev. counter (3 W bulb) 11
- Watch (3 W bulb) 12
- 13 R.H. flasher warn, light (1.2 W)

- 14 Parking light warn, light (1.2 W)
 15 High beam warn, light (1.2 W)
 16 Brake fluid level warn, light (1.2 W)
- 17 Oil pressure warn, light (1.2 W)
- 18 Generator warn, light (1.2 W)
- 19 Neutral pos. warn. light (1.2 W)

- 20 L.H. flasher warn, light (1.2 W)
 21 Simultaneous flasher switching
 22 R.H. front direction indicator (21 W)
- 23 L.H. front direction indicator (21 W)
- 24 R.H. rear direction indicator (21 W)
- 25 L.H. rear direction indicator (21 W)
- 26 Light control device Engine stop and starting push-button
- 27 Horn control device - Lights and direction indicators switch
- 28 Bi-tonal trumpets
- Front brake switch (STOP) 29
- 30 Rear brake switch (STOP)
- 31 Rectifier
- 32 Alternator BOSCH G1 14V 20A 21
- 33 Regulator
- 34 35 Battery
- Starting solenoid
- 36 Start motor
- 37 16 A Fuse holder
- 38 STOP rear light 21W
- 39 Rear parking and number plate light
- 40 Tail light
- 41 3-way connector
- 42 Flashing device
- 43 Brake fluid level signal
- 44 Neutral pos. signal
- 45 Oil pressure signal
- 46 Coils
- Spark plugs 47
- 48 Breaker
- Trumpet solenoid 49
- 50 80 Ω 2W resistance

